

BODY

TORQUE SPECIFICATION

SS0M6-03

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Bumper cover x Body	5.5	56	49 in.·lbf
Reinforce plate x Reinforcement	5.5	56	49 in.·lbf
Front bumper extension x Body	8.5	87	75 in.·lbf
Reinforcement x Bumper arm	65	663	48
Bumper arm x Body	31	316	23
Reinforce plate x Bumper cover	5.5	56	49 in.·lbf
REAR BUMPER	–	–	–
Bumper cover x Body	5.5	56	49 in.·lbf
Reinforcement x Body	44	450	32
Bumper stay x Body	5.5	56	49 in.·lbf
Rear bumper side mounting bracket x Body	5.5	56	49 in.·lbf
HOOD	–	–	–
Hood hinge x Hood	13	130	9.4
Hood lock x Body	8.3	85	74 in.·lbf
FRONT DOOR	–	–	–
Door lock x Door panel	5.4	55	48 in.·lbf
Door hinge x Door panel	25	260	19
LUGGAGE COMPARTMENT DOOR AND HINGE	–	–	–
Door hinge x Door	5.4	55	48 in.·lbf
WIPER AND WASHER	–	–	–
Wiper arm	20	204	15
Wiper motor x Body	5.4	55	48 in.·lbf
Wiper link x Body	5.4	55	48 in.·lbf
INSTRUMENT PANEL	–	–	–
Steering wheel nut	34	350	25
Reinforcement x Passenger airbag assembly	20	205	15
FRONT SEAT	–	–	–
Seat adjuster x Seatback frame	43	440	32
Seat adjuster x Body	37	375	27
Seat cushion x Seat adjuster	21	210	15
REAR SEAT	–	–	–
Seat hinge x Seatback	18	185	13
Seat hinge x Body	18	185	13
SEAT BELT	–	–	–
Front Seat Belt	–	–	–
Shoulder anchor x Body	41	420	30
Retractor x Body	41	420	30
Inner belt x Seat	41	420	30
Rear Seat Belt	–	–	–
Shoulder anchor x Body	41	420	30
Outer belt anchor x Body	41	420	30

SERVICE SPECIFICATIONS – BODY

Retractor x Body	41	420	30
Inner belt x Body	41	420	30